



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	455	9536A 4	CRANKSHAFT ASSEMBLY	1		
2	30	67923	BEARING, Ball (LOWER)	1		
3	53	67446	RING	1		
4	43	14513A 2	GEAR KIT	2		
5	10	813073	SCREW, (#6-32 x .620)	2		
6	11	813134	NUT, (#6-32 Special)	2		
7		54196A 6	CARRIER ASSEMBLY	1		
8		65800	PACKING	1		3
9	39	67377	RING, SEALING - CRANKSHAFT	8		
10	31	16756A 1	ROLLER BEARING, CRANKSHA	2		
11	765	7441A32	PISTON (STARBOARD-STANDARD)	3	(135/150)	
11	765	7443A11	PISTON (STARBOARD-.015 O.S.)	AR	(135/150)	
11	765	7445A11	PISTON (STARBOARD-.030 O.S.)	AR	(135/150)	
11	765	7442A32	PISTON (PORT-STANDARD)	3	(135/150)	
11	765	7444A11	PISTON (PORT-.015 O.S.)	AR	(135/150)	
11	765	7446A11	PISTON (PORT-.030 O.S.)	AR	(135/150)	
11	785	9738A 7	PISTON (STARBOARD-STANDARD)	3	(200)	
11	785	9738A 8	PISTON (STARBOARD-.015 O.S.)	AR	(200)	
11	785	9737A 7	PISTON (PORT-STANDARD)	3	(200)	
11	785	9737A 8	PISTON (PORT-.015 O.S.)	AR	(200)	
12	39	93481A12	PISTON RING (STANDARD)	1	(135/150)	
12	39	78918A 4	PISTON RING (.015 O.S.)	AR	(135/150)	
12	39	85636A 4	PISTON RING (.030 O.S.)	AR	(135/150)	
12	39	815515A12	PISTON RING (STANDARD)	1	(200)	
12	39	815268A 4	PISTON RING (.015 O.S.)	AR	(200)	
13	40	52035	RING, Lock	12		
14	644	818141A 2	CONNECTING ROD KIT	6		
15	10	76349 1	SCREW, (.312-24 x .875), CONN	12		
16	12	812876	WASHER, NEEDLE LOCATING	12		
17	31	17514A 1	BEARING KIT	6		
18	29	67483 1	NEEDLE BEARING, PISTON EN	174		
-	27	815791A90	GASKET SET	1	(135/150)	
-	27	815809A90	GASKET SET	1	(XR4/Magnum II/175)	
-	27	815810A90	GASKET SET	1	(200)	